

## DIY Assembly & Installation Information for Premium Ecoease Fully Edged Secondary Glazing With corner cover pieces

The sizes shown are for illustrative purposes only and should be replaced with the finished size of your panel.  
Example Size of Finished panel = 900mm high x 450mm wide



### Step 1

Carefully peel back the protective film by approximately 50mm (a couple of inches) on the four edges of both sides of the panel.

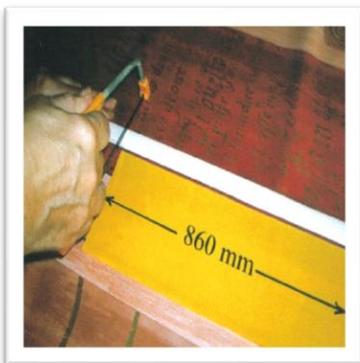


### Step 2

Remove the blue backed steel strip from the back of the edging.  
Calculate the size you need to cut the edges to your panel as follows:

**Calculate:** Take the width of the finished panel you gave us on ordering (not the size of the glazing you have received) and deduct 4mm from it e.g. in the example 450mm minus 4mm = 446mm.

Carefully cut two strips to this dimension using an appropriate saw.

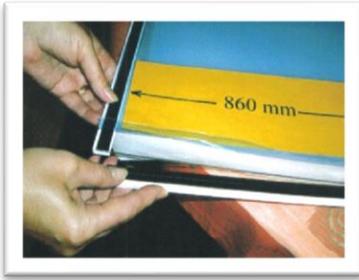


### Step 3

Now Calculate the size you need to cut the other two edges to your panel as follows:

**Calculate:** Take the height of the finished panel you gave us on ordering (not the size of the glazing you have received) and deduct 40mm from it e.g. in the example 900mm minus 40mm = 860mm.

Carefully cut two strips to this dimension using an appropriate saw.



#### Step 4

Slot the PVC edging onto the PET sheet. It can help to use a soft mallet if your sheets are large.



#### Step 5

Bring the strips into position by pressing the edge strips until touching at all four corners of the pane. The ends of the longer strips should butt up to the inner edges of the shorter strips as shown. The panel should now measure 2mm smaller than your desired finished sizes. This allows for the width of the corner covers.



#### Step 6

Remove the backing from the adhesive pads on the corner pieces. Carefully position them on the front corners of the panel making sure that they fit right up to both edges. Press down firmly.



#### Step 7

Now retrieve the blue backed steel strips to re-attach to the rubber magnetic strips on the back of the panel. It is best to cut the strips for the longer edges first to allow the joins to be covered. Cut to size using a suitable pair of scissors. Now cut the remaining strips to size and attach.



### Step 8

Clean the surfaces of the window frame that you will be fixing the panel to with methylated spirits or similar degreaser.

### You can now fit your Secondary Glazing Panel.....

1. Slowly remove the surface protection film from the side of the sheet which will face your window (the one with the magnetic tapes. If you remove it too quickly it will create static and dust will fly to it. If this happens you can get rid of the static by cleaning the surface with a furniture polish such as Pledge and a soft damp microfibre cloth. The polish will get rid of the static and the cloth will get rid of the dust. Never use a dry cloth on its own and, NEVER use anything with an abrasive in it to clean your PET.
2. Remove the blue adhesive film from the back of the steel tape. **Never stick the white steel tape onto the window frame on its own** - you will never match it up with the magnetic tapes well if you do this.
3. Line up the panel against the frame and when you have it exactly where you want it, apply light pressure to stick it to the surface of the frame. Now go around the edge of the panel applying as much pressure as possible to firmly fix to your frame.
4. Finally remove the surface protection film from the outside of the sheet. Again we advise that you do this slowly to minimise any static electricity.

